# PV580 Series solar pump Inverter User's manual



Ver: 2.10

Contents

# **Contents**

1	Safe	ty precautions	2
	1.1	Safety definition	2
	1.2	Warning symbols	2
	1.3	Safety guidelines	3
2	Proc	luct overview	5
	2.1	Unpacking inspection	5
	2.2	Name plate	5
	2.3	Type designation key	5
	2.4	Product specifications	6
	2.5	Rated specifications	7
3	Insta	allation guidelines	.12
	3.1	Mechanical installation	.12
	3.2	Standard wiring	.14
4	Key	pad operation procedure	.20
	4.1	Keypad introduction	
	4.2	Keypad operation	.22
5	Com	missioning guidelines	.24
	5.1	Inspection before operation	.24
	5.2	Trial run	.24
	5.3	Parameter settings	.24
	5.4	Advanced settings	.24
6	Fund	ction parameters	.26
	6.1	Common function parameters for solar pumping inverter control	.26
	6.2	Parameters of special functions	.45
7	Faul	t diagnosis and solution	.62
Αį	pendix	E Further information	.68
	Ē.1	Product and service inquiries	
	E.2	Feedback of OUR Inverters manuals	.68
	E.3	Document library on the Internet	.68

# 1 Safety precautions

Please read this manual carefully and follow all safety precautions before moving, installing, operating and servicing the inverter. If ignored, physical injury or death may occur, or damage may occur to the devices.

If any physical injury or death or damage to the devices occurs for ignoring to the safety precautions in the manual, our company will not be responsible for any damages and we are not legally bound in any manner.

# 1.1 Safety definition

Danger: Serious physical injury or even death may occur if not follow

relevant requirements

Warning: Physical injury or damage to the devices may occur if not follow

relevant requirements

Note: Physical hurt may occur if not follow relevant requirements

Qualified People working on the device should take part in professional

electrical and safety training, receive the certification and be familiar with all steps and requirements of installing, commissioning, operating and maintaining the device to avoid

any emergency.

# 1.2 Warning symbols

electricians:

Warnings caution you about conditions which can result in serious injury or death and/or damage to the equipment, and advice on how to avoid the danger. Following warning symbols are used in this manual:

Symbols	Name	Instruction	Abbreviation
Danger	Danger	Serious physical injury or even death may occur if not follow the relative requirements	À
Warning	Warning Warning Physical injury or damage to the devices may occur if not follow the relative requirements		
Do not	Electrostatic discharge	Damage to the PCBA board may occur if not follow the relative requirements	43
Hot sides Hot sides		Sides of the device may become hot. Do not touch.	
Note Note		Physical hurt may occur if not follow the relative requirements	Note

# 1.3 Safety guidelines

•Only qualified electricians are allowed to operate on the inverter.



•Do not carry out any wiring and inspection or changing components when the power supply is applied. Ensure all input power supply is disconnected before wiring and checking and always wait for at least the time designated on the inverter or until the DC bus voltage is less than 36V. Below is the table of the waiting time:

Inverter model		Minimum waiting time
1PH 220V	0.4kW-2.2kW	5 minutes
3PH 220V	4kW-7.5kW	5 minutes
3PH 380V	0.75kW-37kW	5 minutes



 Do not refit the inverter unauthorized; otherwise fire, electric shock or other injury may occur.



 The base of the radiator may become hot during running. Do not touch to avoid hurt.



The electrical parts and components inside the inverter are electrostatic.
 Take measurements to avoid electrostatic discharge during relevant operation.

### 1.3.1 Delivery and installation



- Please install the inverter on fire-retardant material and keep the inverter away from combustible materials.
- Do not operate on the inverter if there is any damage or components loss to the inverter.
- Do not touch the inverter with wet items or body, otherwise electric shock may occur.

#### Note:

- Select appropriate moving and installing tools to ensure a safe and normal running of the inverter and avoid physical injury or death. For physical safety, the erector should take some mechanical protective measurements, such as wearing safety shoes and working uniforms.
- Do not carry the inverter by its cover. The cover may fall off.
- Ensure to avoid physical shock or vibration during delivery and installation.
- Install away from children and other public places.
- The inverter cannot meet the requirements of low voltage protection in IEC61800-5-1 if the altitude of installation site is above 2000m.
- The leakage current of the inverter may be above 3.5mA during operation. Ground with
  proper techniques and ensure the grounding resistor is less than 10Ω. The conductivity
  of PE grounding conductor is the same as that of the phase conductor (with the same
  cross sectional area).

(+) and (-) are DC power supply input terminals. R, S and T (L,N) are AC power supply input terminals. U, V and W are output terminals. Please connect the input power cables and motor cables with proper techniques; otherwise the damage to the inverter may occur.

## 1.3.2 Commissioning and running



- Disconnect all power supplies applied to the inverter before the terminal wiring and wait for at least the designated time after disconnecting the power supply.
- High voltage is present inside the inverter during running. Do not carry out any operation except for the keypad setting.
- •The inverter cannot be used as "Emergency-stop device". If the inverter is used to break the motor suddenly, a mechanical braking device should be provided.

#### Note:

- Do not switch on or off the input power supply of the inverter frequently.
- For inverters that have been stored for a long time, check and fix the capacitance and try to run it again before utilization.
- Cover the front board before running, otherwise electric shock may occur.

## 1.3.3 Maintenance and replacement of components



- Only qualified electricians are allowed to perform the maintenance,
- inspection, and components replacement of the inverter.



- Disconnect all power supplies to the inverter before the terminal wiring. Wait for at least the time designated on the inverter after disconnection.
- . Take measures to avoid screws, cables and other conductive materials to fall into the inverter during maintenance and component replacement.

#### Note:

- Please select proper torque to tighten screws.
- Keep the inverter, parts and components away from combustible materials during maintenance and component replacement.
- Do not carry out any isolation voltage-endurance test on the inverter and do not measure the control circuit of the inverter by megameter.

# 1.3.4 Scrap treatment



There are heavy metals in the inverter. Deal with it as industrial effluent.



When the life cycle ends, the product should enter the recycling system. Dispose of it separately at an appropriate collection point instead of placing it in the normal waste stream.

## 2 Product overview

## 2.1 Unpacking inspection

Check as follows after receiving products:

- Check that there are no damage and humidification to the package. If not, please contact with local agents or Our offices.
- Check the information on the type designation label on the outside of the package to verify that the drive is of the correct type. If not, please contact with local dealers or Our offices
- 3. Check that there are no signs of water in the package and no signs of damage or breach to the inverter. If not, please contact with local dealers or Our offices.
- 4. Check the information on the type designation label on the outside of the package to verify that the name plate is of the correct type. If not, please contact with local dealers or Our offices.
- 5. Check to ensure the accessories (including user's manual and control keypad) inside the device is complete. If not, please contact with local dealers or Our offices.

## 2.2 Name plate

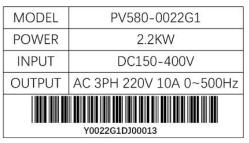


Figure 2-1 Name plate

Note: This is the example of PV580 standard products and the CE\TUV\IP20 certifications are marked according to the reality.

# 2.3 Type designation key

The type designation contains information on the inverter. The user can find the type designation on the type designation label attached to the inverter or the simple name plate.

PV580 - 0055 - G1 ① ② ③

Key	Sign	Description	Remarks		
Product abbreviation	1	Product abbreviation	PV580 Series.		
Rated power	2	Power range	0.75—55kW		
Voltage degree	3	Voltage degree	G1: AC 1PH 220V(-15%)~240(+10%) G2: AC 3PH 220V(-15%)~240(+10%) G3: AC 3PH 380V(-15%)~440(+10%)		

# 2.4 Product specifications

Model	G1	G2	G3	
AC input voltage (V)	220(-15%)~240	220(-15%)~240	380(-15%)~440	
Ac input voltage (v)	(+10%) (1PH)	(+10%) (3PH)	(+10%) (3PH)	
Max. DC voltage (V)	400	400	800	
Start-up voltage (V)	200	200	300	
Lowest working	450	450	050	
voltage (V)	150	150	250	
Recommended DC				
input voltage range	200~400	200~400	300~750	
(V)				
Recommended MPP	220	220	550	
voltage (V)	330	330	550	

# 2.5 Rated specifications

Туре	Drive motor	Power capacity	Input current	Output current	Shape case			
	kW	kVA	А	А				
Sin	Single-phase power supply: 220V, 50/60Hz							
PV580-0007G1	0.75	1	4.2	4	5010			
PV580-0015G1	1.5	2	14	7	5010			
PV580-0022G1	2.2	3	23	10	5010			
Thr	ee -phase pov	ver supply: 2	220V, 50/60	Hz				
PV580-0040G2	4	5	18.1	16	5020			
PV580-0055G2	5.5	7.5	28	25	5030			
PV580-0075G2	7.5	10	37.1	32	5030			
PV580-0110G2	11	15	49.8	45	5040			
PV580-0150G2	15	20	65.4	60	5040			
PV580-0185G2	18.5	25	81.6	75	5050			
PV580-0220G2	22	30	97.7	90	5050			
PV580-0300G2	30	40	122.1	110	5050			
PV580-0370G2	37	50	157	150	5060			
PV580-0450G2	45	60	185	170	5060			
PV580-0550G2	55	70	215	210	5070			
PV580-0750G2	75	100	320	300	5070			
hand on a Marketon								

## Input specification

# **PV** Input

Maximum Input DC Voltage

400VDC

PV580 series solar pumping inverters Product					
Recommended MPPT Voltage Range	250~350VDC				
Recommended Input Operation Voltage	370VDC				
Grid or backup generator input					
Input voltage Single phase 220V(-15%~30%)					
Output specification					
Rated output voltage	3PH 220V				
Output frequency	0~500.00Hz (default: 0~50.00Hz)				
Protection					
Built-in Protection	Lighting Protection, over-current, overver phase-lose, under-load, under-voltage, overheating, water pump run dry etc.				

Product overview

		- recording parity in the recording to t					
Туре	Drive motor	Power capacity	Input current	Output current	Shape case		
	kW	kVA	Α	Α			
Thi	ree-phase	power supp	ly: 380V, 5	0/60Hz			
PV580-0007G3	0.75	1	3.4	2.1	5010		
PV580-0015G3	1.5	2	5	3.8	5010		
PV580-0022G3	2.2	3	5.8	5	5010		
PV580-0040G3	4	5	10.5	9	5020		
PV580-0055G3	5.5	7.5	14.6	13	5020		
PV580-0075G3	7.5	10	20.5	17	5020		
PV580-0110G3	11	15	26	25	5030		
PV580-0150G3	15	20	35	32	5030		
PV580-0185G3	18.5	25	38.5	38	5040		
PV580-0220G3	22	30	46.5	45	5040		
PV580-0300G3	30	40	62	60	5040		
PV580-0370G3	37	50	76	75	5050		
PV580-0450G3	45	60	92	90	5050		
PV580-0550G3	55	70	113	110	5050		
PV580-0750G3	75	100	157	150	5060		
PV580-0930G3	93	125	180	170	5060		
PV580-1100G3	110	150	214	210	5070		
PV580-1320G3	132	175	256	250	5070		
PV580-1600G3	160	210	307	300	5080		
PV580-1850G3	185	250	385	340	5080		

PV580 series solar pumping	inverters	i _		-	Product overview
PV580-2000G3	200	260	385	380	5080
PV580-2200G3	220	300	430	415	5090
PV580-2500G3	250	350	468	470	5090
PV580-2800G3	280	370	525	520	5090
PV580-3150G3	315	400	590	585	5090
		Input specifi	cation		
		PV Inpu	ıt		
Maximum Input DC Voltage		800VDC			
Recommended MPPT Voltage Range		420~680VDC			
Recommended Input Operation Voltage		650VDC			
Grid or backup generator input					
Input Voltage	Т	hree phase 3	80V(-15%	~30%)	
Output specification					
Rated output voltage	3	PH 380\/			

Recommended Input Operation Voltage	650VDC				
Gri	d or backup generator input				
Input Voltage	Three phase 380V(-15%~30%)				
Output specification					
Rated output voltage	3PH 380V				
Output frequency	0~500.00Hz (Default 0~50.00Hz)				
Protection					
Built-in Protection	Lighting Protection, over-current, overvoltage, output phase-lose, under-load, under-voltage, short circuit, overheating, water pump run dry etc.				
General Parameters					

Application Site	No direct sunshine, no dust、corrosive gas、combustible gas、oil mist、steam、dripping or salinity etc.
Altitude	0~2000 m
Ailitude	Derated use above 1000m,per 100m, the rated output current decrease 1%.
Environment Temperature	-10°C∼40°C (Environment Temperature be 40°C∼50°C, please keep derated use.)
Humidity	5∼95%,non-condensation
Vibration	less than 5.9 m/s² (0.6g)
Storage Temperature	-20℃~+70℃
Efficiency	Rated Power Run≥93%
Installation	Wall or rail mounting
Protection Grade	IP20
Cooling	Forced Air Cooling

# PV580 appearance and the dimension of hole site

Туре	Power	A (mm)	B(mm)	H(mm)	W(mm)	D(mm)	mounting	Weight
		Installation	dimension	Арре	earance dime	nsion	aperture(mm)	(kg)
5010	0.75-2.2	113	172	186	126	166	φ5	2.0
5020	4-7.5	148	234	248	161	185	φ5	3.8
5030	11-15	190	305	322	208	192	φ6	6.5
5040	18.5-30	200	486	506	290	236	Ф10	30
5050	37-55	275	557	582	375	255	Ф10	40
5060	75-90	320	738	760	460	360	Ф10	91
5070	110-132	400	802	830	560	360	φ12	135
5080	160-200	400	1036	1063	650	400	φ13	208
5090	220-315	660	1173	1205	824	400	φ13	304

# 3 Installation guidelines

The chapter describes the mechanical installation and electric installation.

Only qualified electricians are allowed to carry out what described in this
chapter. Please operate as the instructions in Safety precautions.
Ignoring these may cause physical injury or death or damage to the
devices.



- Ensure the power supply of the inverter is disconnected during the operation. Wait for at least the time designated after the disconnection if the power supply is applied.
- The installation and design of the inverter should be complied with the
  requirement of the local laws and regulations in the installation site. If the
  installation infringes the requirement, our company will exempt from any
  responsibility. Additionally, if users do not comply with the suggestion,
  some damage beyond the assured maintenance range may occur.

## 3.1 Mechanical installation

#### 3.1.1 Installation environment

The installation environment is the safeguard for a full performance and long-term stable functions of the inverter. Check the installation environment as follows:

Environment	Conditions
Installation site	Indoor
Environment temperature	The ambient temperature of inverter is -10°C~50°C while air temperature change should be less than 0.5°C per minute.  The inverter will be derated once ambient temperature exceeds 40°C. It is not recommended to use the inverter if ambient temperature is above 50°C.  To ensure reliability, do not use the inverter if the ambient temperature changes frequently.  Provide cooling fan or air conditioner to control the internal ambient temperature below the required one if the inverter is used in a close space such as in the control cabinet.  When the temperature is too low, if the inverter needs to restart to run after a long stop, it is necessary to provide an external heating device to increase the internal temperature, otherwise damage to the devices may occur.
Humidity	RH≤90%. No condensation is allowed.
Storage temperature	-40°C~+70°C. The temperature change rate is less than 1°C/minute.

Environment	Conditions
Running environment condition	The installation site of the inverter should: Keep away from the electromagnetic radiation source; Keep away from contaminative air, such as corrosive gas, oil mist and flammable gas; Ensure foreign objects, such as metal power, dust, oil, water cannot enter into the inverter(do not install the inverter on the flammable materials such as wood); Keep away from direct sunlight, oil mist, steam and vibration
	environment.
Pollution	Pollution degree 2
Altitude	Below 1000m  If the altitude is above 1000m, please derate 1% for every additional 100m.
Vibration	≤ 5.8m/s²(0.6g)
Installation	The inverter should be installed on an upright position to ensure
direction	sufficient cooling effect.

#### Note:

- PV580 series inverters should be installed in a clean and ventilated environment according to enclosure classification.
- Cooling air must be clean, free from corrosive materials and electrically conductive dust.

#### 3.1.2 Installation direction

The inverter may be installed on the wall or in a cabinet.

The inverter needs be installed in the vertical position. Check the installation site according to the requirements below. See *Appendix D Dimension drawings* for frame details.

#### 3.1.3 Installation manner

(1) The inverters ≤ 2.2kW support wall mounting and rail mounting.



a) Wall mounting



b) Rail mounting

Figure 3-1 Installation manners

Note: The minimum space of A and B is 100mm. H is 36.6mm and W is 35.0mm.

(2) The inverters ≥ 4kW support wall mounting and flange mounting.

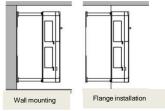


Figure 3-2 installation manners

- 1) Mark the locations of installation holes. For details about the holes, see the inverter dimension diagram in the appendix.
- 2) Fix the screws or bolts into the marked locations.
- 3) Lean the inverter against the wall.
- 4) Fasten the tightening screws on the wall.

# 3.2 Standard wiring

## 3.2.1 Terminals of main circuit

The figure below shows the standard wiring of inverter.

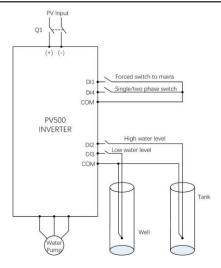


Figure 3-3 Standard wiring diagram

- •The DC breaker Q1 must be installed as the protection switch for PV input.
- •In parallel connection, the combination box special for PV must be used.
- When the distance between the PV input component and inverter exceeds
   10 meters, type-II surge protection devices must be configured at the DC side.



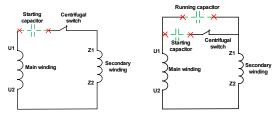
- When the distance between the pump and inverter exceeds 50 meters, it is recommended to configure output reactors. See appendix A.4 for the output reactor model selection.
- The inverter automatically runs after being powered on. If parameters need to be set, follow the parameter setting instructions in chapter 5.
- Before connecting the braking resistor cable, remove the yellow labels of PB, (+), and (-) from the terminal blocks. Otherwise, poor connection may occur.

Terminal	Name	Function
R, S, T (L, N)	AC input	3PH (1PH) AC input terminals, connected to the grid  Note: Use the screws equipped with the inverter for wiring.
(+), (-)	PV input	Solar cell panel input terminals
U, V, W	Inverter output	3PH/1PH AC output terminals, connected to the pump motor  Note: 1PH motors must connect to terminals U and W.
<b>(±)</b>	Safety groundin	Safety protection grounding terminal. Each inverter must be grounded

Terminals of main circuit

## Description for G1 single-phase output models

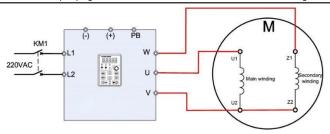
- 1) Generally, the output terminals U and W of the inverter connect to the phase cables of the single-phase motor.
- 2) If the single-phase pump cannot be started, the two-phase control method must be used, and the start-up and running capacitors (if any) of the motor must be removed. The figure below shows the internal wiring of the common single-phase motor. In the figure, L1, L2, C1, and C2 indicate the running winding, start-up winding, running capacitor, and start-up capacitor. When the motor speed exceeds 75% of the rated speed, the start-up capacitor is switched off.



(a) Single capacitor motor

(b) Double capacitor motor

Internal wiring of the single-phase motor winding after removing the starting and running capacitor:



U2 and Z2 are the common terminals of the windings. Connect them to the output terminal V of the solar pumping inverter. Connect U1 to the output terminal U of the inverter. Connect Z1 to the output terminal W of the inverter. (**Note**: Use the screws equipped with the inverter.) Connect DI4 of the inverter to COM in short circuited manner.

# 3.2.2 Terminals of control circuit

# Functions of control terminals

Category	Terminal symbol	Terminal name	Terminal function
Power supply	24V	24V power supply	It provides the power of 24V±10% and maximum current of 200mA.  It functions as the working power
,	СОМ	Common terminal	supply of digital input and output or externally connects to the sensor power supply.
	DI1	Forced switch to power frequency	Terminal feature parameters:  1. Internal impedance: 3.3kΩ  2. Acceptable voltage input:  12~24V  3. Maximum input frequency:
Digital input	DI2	Full-water alarm	1kHz Dl1: Forcible switch to power frequency (Switching-on indicates switching to power frequency, and switching-off indicates input
	DI3	Empty-water alarm	controlled by the keypad.) DI2: It connects to the high- water switch of the normally open contact by default. DI3: It connects to the low-water
	DI4	Single/two phase algorithm switching	switch of the normally closed contact. DI4: A high electrical level corresponds to the single-phase algorithm. A low electrical level corresponds to the two-phase algorithm.

Communication	RS485+	485	485 communication terminals,	
Communication	RS485-	RS485- communication using the ModBus p		
	TA	Normally open	1. Contact capacity: 3A/AC250V,	
	(TA1)	contact of relay 1	1A/DC30V	
	TB	Normally closed	2. They cannot be used for high	
	(TB1)	(TB1) contact of relay 1 frequency swi		
Relay output			During the application of auto	
	TC	Common terminal	power frequency & PV switching,	
	(TC1)	of relay 1	the AC input contactor coil is	
			controlled by the normally closed	
			contact of the relay.	

# 4 Keypad operation procedure

# 4.1 Keypad introduction

Keypads are used to control PV580 series inverters, read the state data and adjust parameters. If external keypads are needed, select keypad extension wires.

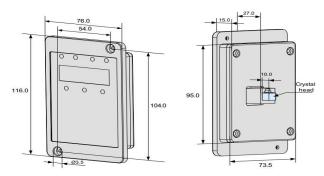


Figure 4-1 Keypad diagram for inverters

**Note:** External keypads can be configured for inverters ≤ 2.2kW. The keypads of inverters ≥ 4kW can be used as external keypads.

The keypad displaying state of PV580 series inverters is divided into stopping state parameter, running state parameter, function code parameter editing state and fault alarm state and so on.

## 4.1.1 Displayed state of stopping parameters

When the inverter is in the stopping state, the keypad will display stopping parameters as shown in figure 4-2.

In the stopping state, various kinds of parameters can be displayed. Select the parameters to be displayed or not by P07.07. See the instructions of P07.07 for the detailed definition of each bit.

In the stopping state, there are 4 parameters that can be displayed. They are: set frequency, bus voltage, input terminals state, and output terminals state.

an shift the parameters from left to right. REV/JOG (P07.02=2) can shift the parameters from right to left.

## 4.1.2 Displayed state of running parameters

After the inverter receives valid running commands, the inverter will enter into the running state and the keypad will display the running parameters. RUN LED on the keypad is on, while the FWD/REV is determined by the current running direction which is as shown in figure 4-2.

In the running state, there are 6 parameters that can be displayed. They are: running frequency, set frequency, bus voltage, output voltage, output current, and rotating speed.

can shift the parameters from left to right.
REV/JOG (P07.02=2) can shift the parameters from right to left.

# 4.1.3 Displayed state of faults

If the inverter detects the fault signal, it will enter into the fault pre-alarm displaying state. The keypad will display the fault code by flicking. The ALM LED on the keypad is on, and the fault reset can be operated by the STOP/RST on the keypad, control terminals or communication commands.

# 4.1.4 Displayed state of function codes editing

In the state of stopping, running or fault, press PRGM to enter into the editing state (if there is a password, see P07.00). The editing state is displayed on two classes of menu, and the order is: function code group/function code number →function code parameter, press NT into the displayed state of function parameter. On this state, press NT to save the parameters or press PRGM to escape.





Figure 4-3 Displayed state

# 4.2 Keypad operation

Operate the inverter via operation panel. See the detailed structure description of function codes in the brief diagram of function codes.

## 4.2.1 How to modify the function codes of the inverter

The inverter has three levels menu, which are:

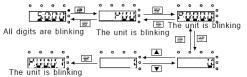
- 1. Group number of function code (first-level menu)
- 2. Tab of function code (second-level menu)
- 3. Set value of function code (third-level menu)

Remarks: Press both the PRGM and the ENT can return to the second-level menu from the third-level menu. The difference is: pressing ENT will save the set parameters into the control panel, and then return to the second-level menu with shifting to the next function code automatically; while pressing PRGM will directly return to the second-level menu without saving the parameters, and keep staying at the current function code.

Under the third-level menu, if the parameter has no flickering bit, it means the function code cannot be modified. The possible reasons could be:

- This function code is not modifiable parameter, such as actual detected parameter, operation records and so on;
- 2) This function code is not modifiable in running state, but modifiable in stop state.

Example: Set function code P00.01 from 0 to 1.



Note: when setting, ♣and ▲ +▼ can be used to shift and adjust.

Figure 4-4 Sketch map of modifying parameters

# 4.2.2 How to set the password of the inverter

PV580 series inverters provide password protection function to users. Set P07.00 to gain the password and the password protection becomes valid instantly after quitting from the function code editing state. Press PRGM again to the function code editing state,

"0.0.0.0.0" will be displayed. Unless using the correct password, the operators cannot enter it. Set P07.00 to 0 to cancel password protection function.

The password protection becomes effective instantly after retreating from the function code editing state. Press <a href="PRGM">PRGM</a> again to the function code editing state, "0.0.0.0.0" will be displayed. Unless using the correct password, the operators cannot enter it.

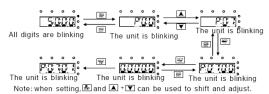


Figure 4-5 Sketch map of password setting

#### 4.2.3 How to watch the inverter state through function codes

PV580 series inverters provide group P17 as the state inspection group. Users can enter into P17 directly to watch the state.

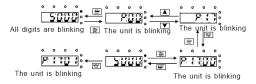


Figure 4-6 Sketch map of state watching

# 5 Commissioning guidelines



- Disconnect all power supplies applied to the inverter before the terminal wiring and wait for at least the designated time after disconnecting the power supply.
- High voltage is present inside the inverter during running. Do not carry out any operation except for the keypad setting.
- •The inverter automatically runs once power on. If parameters need to be set, follow the guidelines in this chapter.

## 5.1 Inspection before operation

Before powering on the inverter, ensure that:

- a) The inverter is grounded reliably.
- b) The wiring is correct and reliable.
- c) The AC/DC breaker is selected correctly.
- d) The PV input voltage is in the allowed range of the inverter.
- e) The type, voltage, and power of the motor match those of the inverter.

## 5.2 Trial run

Close the DC breaker. The inverter automatically runs with a delay of 10 seconds. Check the water yield of the pump. If the water yield is normal, the trial run is successful. If the water yield is under the normal value, exchange any two motor cables, connect the cables, and perform trial run again.

## 5.3 Parameter settings

The inverter automatically runs by default once being powered on. If you want to set parameters, press REV/JOG within 10 seconds since the inverter power-on to switch to the keypad control mode and then set parameters. If the running indicator is already on after the inverter is powered on, press STOP/RST to enter the parameter setting mode. After parameter setting, turn off and then turn on the power switch. The inverter runs again.

## 5.4 Advanced settings

**Note:** The default settings of the inverter for the water pump can apply to most conditions and the advanced settings are not required in most cases.

# 5.4. PI adjustment to the water yield

If the user requires large or low water yield, it is necessary to adjust PI (P15.06~P15.10)

properly. The bigger PI parameters, the stronger the effect is, but the frequency fluctuation of the motor is bigger. In reserve, the lower the water yield is, the more stable the motor frequency is.

## 5.4.2 Special settings for single phase motors

- a) When the single phase motor is in bad running performance, the user can adjust P04 VF curve settings: set P04.00=1 and set P04.03~P04.08 to appropriate values according to commissioning conditions; increase the voltage if the motor cannot start and decrease the voltage if the current is high.
- b) When the light is normal and the system starts slowly, increase P15.28 initial voltage differential value appropriately.
- c) For single phase motors with two-phase control (capacitor-removing):
- ①The maximum voltage needs to be less than 1/1.6 of the bus voltage. It is recommended to set the rated voltage P02.04 less than 200V, or limit the maximum voltage output by multi-dot V/F curve.
- ②Observe the currents of the windings through P17.38 and P17.39, the switched current is the combination current of the two windings. The impedances of the windings are different, so the currents are different at the same voltage output.
- ③P04.35 can be used to change the output currents of the main and secondary windings. It is recommended that qualified engineers perform adjustment since the voltage adjustment is associated with motor design parameters. Otherwise, the motor performance may be impacted.

# 6 Function parameters

- "O": means the set value of the parameter can be modified on stop and running state;
- "©": means the set value of the parameter cannot be modified on the running state;
- "●": means the value of the parameter is the real detection value which cannot be modified;

**Note:** The inverter implements auto checking and restriction on the parameter modification property. This prevents users from modifying parameters by misoperation.

# 6.1 Common function parameters for solar pumping inverter control

Function code	Name	Detailed illustration of parameters	Default	Modify
P00 Group B	asic function grou	ир		
P00.00	Speed control mode	O: SVC 0 No need to install encoders. Suitable in applications which need low frequency, big torque for high accuracy of rotating speed and torque control. Relative to mode 1, it is more suitable for the applications which need small power. 1: SVC 1  I is suitable in high performance cases with the advantage of high accuracy of rotating speed and torque. It does not need to install pulse encoder.  2: SVPWM control  2 is suitable in applications which do not need high control accuracy, such as the load of fan and pump, and suitable when one inverter drives multiple motors.  Note: In vector control, the inverter must autotune motor parameters first.	2	•
P00.01	Run command channel	Select the run command channel of the inverter.  The control command of the inverter includes: start, stop, forward/reverse	1	0

Function code	Name	Detailed illustration of parameters	Default	Modify
		rotating, jogging and fault reset.		
		0: Keypad running command		
		Carry out the command control by RUN,		
		STOP/RST on the keypad.		
		Set the multi-function key REV/JOG to		
		FWD/REV shifting function (P07.02=3) to		
		change the running direction; press RUN		
		and STOP/RST simultaneously in running		
		state to make the inverter coast to stop.		
		1: Terminal running command channel		
		Carry out the running command control by		
		the forward rotation, reverse rotation and		
		forward jogging and reverse jogging of the		
		multi-function terminals.		
		2: Communication running command		
		The running command is controlled by the		
		upper monitor via communication.		
		This parameter is used to set the		
		maximum output frequency of the inverter.		
	Max. output	Users need to pay attention to this		
P00.03	frequency	parameter because it is the foundation of	50.00Hz	0
	nequency	the frequency setting and the speed of		
		acceleration and deceleration.		
		Setting range: P00.04~400.00Hz		
P00.04	Upper limit of the	The upper limit of the running frequency is	50.00Hz	0
1 00.04	running frequency	The appear innition the running frequency is	33.00112	

Function code	Name	Detailed illustration of parameters	Default	Modify
		the upper limit of the output frequency of		
		the inverter which is lower than or equal to		
		the maximum frequency.		
		Setting range: P00.05~P00.03 (Max.		
		output frequency)		
		The lower limit of the running frequency is		
		that of the output frequency of the inverter.		
		The inverter runs at the lower limit		
	Lauran Parka da da	frequency if the set frequency is lower		
P00.05	Lower limit of the running frequency	than the lower limit.	0.00Hz	0
	Turning requercy	Note: Max. output frequency ≥ Upper limit		
		frequency ≥ Lower limit frequency		
		Setting range: 0.00Hz~P00.04 (Upper		
		limit of the running frequency)		
		ACC time means the time needed if the		
D00.44	100 11 1	inverter speeds up from 0Hz to the Max.	Depend	0
P00.11	ACC time 1	output frequency (P00.03).	on mode	O
		DEC time means the time needed if the		
		inverter speeds down from the Max.		
		Output frequency to 0Hz (P00.03). PV580		
		series inverters have four groups of		
		ACC/DEC time which can be selected by		
P00.12	DEC time 1	P05. The factory default ACC/DEC time	Depend	0
		of the inverter is the first group.	on mode	
		Setting range of P00.11 and P00.12:		
		0.0~3600.0s		
P00.13	Running direction	0: Runs at the default direction. The	0	0
	selection			

Function code	Name	Detailed illustration of parameters	Default	Modify
		inverter runs in the forward direction.		
		FWD/REV indicator is off.		
		1: Runs at the opposite direction. The		
		inverter runs in the reverse direction.		
		FWD/REV indicator is on.		
		Modify the function code to shift the		
		rotation direction of the motor. This effect		
		equals to the shifting the rotation direction		
		by adjusting either two of the motor lines		
		(U, V and W). The motor rotation direction		
		can be changed by REV/JOG on the		
		keypad. Refer to parameter P07.02.		
		Note:		
		When the function parameter comes back		
		to the default value, the motor's running		
		direction will come back to the factory		
		default state, too.		
		In pump application scenarios, the		
		inverter cannot run in the reverse		
		direction. This function code cannot be		
		modified.		
		2: Forbid to run in reverse direction: It can		
		be used in some special cases if the		
		reverse running is disabled.		
		0: No operation		
P00 15	Motor parameter	1: Rotation autotuning		0
P00.15	autotuning	Comprehensive motor parameter	0	
		autotune.		

Function code	Name	Detailed illustration of parameters	Default	Modify
		It is recommended to use rotation		
		autotuning when high control accuracy is		
		needed.		
		2: Static autotuning		
		It is suitable in the cases when the motor		
		cannot de-couple form the load. The auto		
		running for the motor parameter will		
		impact the control accuracy.		
		3: Static autotuning 2 (No autotuning for		
		non-load current and mutual inductance)		
		0: No operation		
		1: Restore the default value		
		2: Clear fault records		
		Note:		
P00.18	Function	The function code will restore to 0 after	0	0
F00.16	restore parameter	finishing the operation of the selected	0	
		function code.		
		Restoring to the default value will cancel		
		the user password. Use this function with		
		caution.		
P01 Group S	tart-up and stop c	ontrol		
		0: Decelerate to stop. After the stop		
		command becomes valid, the inverter		
		decelerates to reduce the output		
P01.08	Stop mode	frequency during the set time. When the	0	0
		frequency decreases to 0Hz, the inverter		
		stops.		
		1: Coast to stop. After the stop command		

Function code	Name	Detailed illust	ration of parameters	Default	Modify
		becomes valid, the inverter ceases the output immediately. And the load coasts to stop at the mechanical inertia.			
P01.18	Operation protection	invalid when pow	unning command is valid	1	0
P01.21	Restart after power off	0: Disabled 1: Enabled		1	0
P02 Group N	lotor 1 parameters	3			
P02.00	Motor type	0: Asynchronous 1: Reserved	motor	0	0
P02.01	Rated power of asynchronous motor	0.1~3000.0kW	Set the parameter of the asynchronous motor.	Depend on model	0
P02.02	Rated frequency of asynchronous motor	0.01Hz~P00.03	In order to ensure the controlling performance, set the P02.01~P02.05	50.00 Hz	0
P02.03	Rated rotating speed of asynchronous motor	1~36000rpm	according to the name plate of the asynchronous motor.	Depend on model	0
P02.04	Rated voltage of asynchronous motor	0~1200V	PV580 series inverters provide the function of parameter autotuning. Correct	Depend on model	0

Function code	Name	Detailed illustration of parameters		Default	Modify
P02.05	Rated current of asynchronous motor	0.8~6000.0A	parameter autotuning comes from the correct setting of the motor name plate. In order to ensure the controlling performance, please configure the motor according to the standard principles, if the gap between the motor and the standard one is huge, the features of the inverter will decrease.  Note: Resetting the rated power (P02.01) of the motor can initialize the motor parameters P02.02–P02.10.	Depend on model	•
P02.06	Stator resistor of asynchronous motor	0.001~65.535Ω	After the motor parameter autotuning finishes, the set values	Depend on model	0
P02.07	Rotor resistor of asynchronous motor	0.001~65.535Ω	of P02.06~P02.10 will be updated	Depend on model	0
P02.08	Leakage inductance of asynchronous	0.1~6553.5mH	automatically. These parameters are basic parameters controlled	Depend on model	0

Function code	Name	Detailed illustration of parameters		Default	Modify		
	motor		by vectors which				
P02.09	Mutual inductance of asynchronous motor	0.1~6553.5mH	directly impact the features.  Note: Users cannot modify the parameters freely.	Depend on model	0		
P02.10	Non-load current of asynchronous motor	0.1~6553.5A		Depend on model	0		
P04 Group	P04 Group SVPWM control						
P04.00	V/F curve setting	of PV580 series r of different loads. 0: Straight line V/ constant torque le 1: Multi-dots V/F 2: Torque-stepdo (1.3 order) 3: Torque-stepdo (1.7 order) 4: Torque-stepdo (2.0 order) Curves 2~4 apply as fans and wate adjust according loads to get the b 5: Customized V/ mode, V can be s can be adjusted t given channel ser	F curve; applying to the bad curve with characteristic curve with characteristic curve with characteristic curve with characteristic curve of the torque loads such it pumps. Users can to the features of the	4	©		

Function code	Name	Detailed illustration of parameters	Default	Modify
		change the feature of the curve.		
		<b>Note:</b> V <sub>b</sub> in the below picture is the motor		
		rated voltage and fb is the motor rated		
		frequency.		
		Copyal Volume Volume (1.3 and of the copyal Volume Volume (1.3 and of the copyal Volume Volum		
P04.01	Torque boost	Torque boost to the output voltage for the	0.0%	0
	Torque boost close	features of low frequency torque. P04.01		
		is for the Max. output voltage Vb.		
		P04.02 defines the percentage of closing	20.0%	
		frequency of manual torque to fb.		
		Torque boost should be selected		
		according to the load. The bigger the load		
		is, the bigger the torque is. Too big torque		
		boost is inappropriate because the motor		
P04.02		will run with over magnetic, and the		0
P04.02		current of the inverter will increase to add		
		the temperature of the inverter and		
		decrease the efficiency.		
		When the torque boost is set to 0.0%, the		
		inverter is automatic torque boost.		
		Torque boost threshold: below this		
		frequency point, the torque boost is valid,		
		but over this frequency point, the torque		
		boost is invalid.		

Function code	Name	Detailed illustration of parameters	Default	Modify
		Setting range of P04.01: 0.0%: (automatic) 0.1%~10.0% Setting range of P04.02: 0.0%~50.0%		
P04.03	V/F frequency point 1 of motor 1	If P04.00 =1, the user can set V//F curve by P04.03~P04.08.  V/F is set to the motor load.	0.00Hz	0
P04.04	V/F voltage point 1 of motor 1	<b>Note:</b> V1 <v2<v3; and="" burning="" f1<f2<f3.="" high,="" if="" is="" low-frequency="" may="" occur="" overcurrent="" overtemperature="" protection<="" stall="" td="" the="" voltage=""><td>00.0%</td><td>0</td></v2<v3;>	00.0%	0
P04.05	V/F frequency point 2 of motor 1	may occur to the inverter.  Output voltage  100.0% V <sub>b</sub> V3	00.00 Hz	0
P04.06	V/F voltage point 2 of motor 1	V2 Output frequency  11 12 13 16  Setting range of P04.03: 0.00Hz~P04.05	00.0%	0
P04.07	V/F frequency point 3 of motor 1	Setting range of P04.04: 0.0%~110.0% (rated voltage of motor1) Setting range of P04.05: P04.03~P04.07 Setting range of P04.06:	00.00 Hz	0
P04.08	V/F voltage point 3 of motor 1	0.0%~110.0%(rated voltage of motor1) Setting range of P04.07:	00.0%	0

Function code	Name	Detailed illustration of parameters	Default	Modify
		P04.05~P02.02(rated frequency of		
		motor1) or P04.05~P02.16(rated		
		frequency of motor1)		
		Setting range of P04.08: 0.0%~110.0%		
		(rated voltage of motor1)		
		This function code is used to compensate		
		the change of the rotation speed caused		
		by load during compensation SVPWM		Į.
		control to improve the rigidity of the motor.		
		It can be set to the rated slip frequency of		
		the motor which is counted as below:		
P04.09	V/F slip compensation gain	motor, its function code is P02.01; n is the rated rotating speed of the motor and its function code is P02.02; p is the pole pair of the motor. 100.0% corresponds to the	0.0%	0
		rated slip frequency∆ f. Setting range: 0.0~200.0%		
		Ones: Single-phase motor control mode		
		0: Disabled; 1: Enabled (The function is		
		reserved. The control mode of the single-		
		phase motor is specified by the external		
P04.34	Single-phase drive mode	terminal command.)	0x00	0
		Tens: Voltage of the secondary winding (V		
		phase) reverse		
		0: Not reversed; 1: Reversed		
		Setting range: 0~0x11		

Function code	Name	Detailed illustration of parameters	Default	Modify	
P04.35	Voltage ratio of V and U	0.00~2.00	1.40	0	
P05 Group I	P05 Group Input terminals				
P05.00	HDI input type	0: High-speed pulse input. See P05.49~P05.54. 1: HDI switch input	1	0	
P05.01	DI1 terminals function selection	No function     Forward rotation operation	42	0	
P05.02	DI2 terminals function selection	Reverse rotation operation     3: 3-wire control operation	43	0	
P05.03	DI3 terminals function selection	4: Forward jogging 5: Reverse jogging 6: Coast to stop	44	0	
P05.04	DI4 terminals function selection	7: Fault reset 8: Operation pause	45	0	
P05.05	DI5 terminals function selection	9: External fault input 10: Increasing frequency setting(UP) 11: Decreasing frequency setting(DOWN)	1		
P05.09	HDI terminals function selection	12: Cancel the frequency change setting 13: Shift between A setting and B setting 14: Shift between combination setting and A setting 15: Shift between combination setting and B setting 16: Multi-step speed terminal 1 17: Multi-step speed terminal 2 18: Multi-step speed terminal 3 19: Multi-step speed terminal 4 20: Multi-step speed pause	46	0	

Function code	Name	Detailed illustration of parameters	Default	Modify
		21: ACC/DEC time 1		
		22: ACC/DEC time 2		
		23: Simple PLC stop reset		
		24: Simple PLC pause 25:		
		PID control pause		
		26: Traverse pause (stop at the current		
		frequency)		
		27: Traverse reset (return to the center		
		frequency)		
		28: Counter reset		
		29: Torque control prohibition		
		30: ACC/DEC prohibition		
		31: Counter trigger		
		32: Reserved		
		33: Cancel the frequency change setting		
		34: DC brake		
		35: Reserved		
		36: Shift the command to the keypad		
		37: Shift the command to terminals		
		38: Shift the command to communication		
		39: Pre-magnetized command		
		40: Clear the power		
		41: Keep the power		
		42: Forced switch to power frequency		
		input (Switching-on indicates switching to		
		power frequency input; switching-off		
		indicates the input mode is controlled by		
		the keypad.)		

Function code	Name	Detai	led illus	tration o	f param	eters	Default	Modify
		43: Full	water sig	gnal				
		44: Non	-water si	gnal				
		45: Two	-phase c	ontrol mo	ode of the	e single-		
		phase m	notor					
		46: PV \	oltage d	igital inp	ut when i	no boost		
		module	is applie	d (in auto	switchir	ng		
		mode)						
		47~63:1	Reserve	t				
	Polarity selection	0x000~	0x10F					
P05.10	of the input	BIT8	BIT3	BIT2	BIT1	BIT0	0x000	0
	terminals	HDI	DI4	DI3	DI2	DI1		
P06 Group (	Output terminals						ı	
	Dalan DO4 antant	0: Invali	d					
P06.03	Relay RO1 output selection	1: In ope	eration				30	0
	Selection	2: Forwa	ard rotati	on opera	ation			
		3: Reve	rse rotati	ion opera	ation			
		4: Joggi	ng opera	ition				
		5: Invert	er fault					
		6: Frequ	iency de	gree test	FDT1			
		7: Frequ	iency de	gree test	FDT2			
	Data Doo at a t	8: Frequ	iency arr	ival				
P06.04	Relay RO2 output selection	9: Zero	speed ru	nning			5	0
	selection	10: Upp	er limit fi	equency	arrival			
		11: Low	er limit fi	equency	arrival			
		12: Rea	dy for op	eration				
		13: Pre-	magnetiz	zing				
		14: Ove	rload ala	rm				
		15: Und	erload al	arm				

Function code	Name	Detailed illustration of parameters	Default	Modify
		16: Completion of simple PLC stage		
		17: Completion of simple PLC cycle		
		18: Setting count value arrival		
		19: Defined count value arrival		
		20: External fault valid		
		21: Reserved		
		22: Running time arrival		
		23: MODBUS communication virtual		
		terminals output		
		24~26: Reserved		
		27: Weak light		
		28~29: Reserved		
		30: Shift to PV mode (If the system works		
		in PV mode, relay output is high.)		
		The function code is used to set the pole		
		of the output terminal.		
		When the current bit is set to 0, output		
	Polarity selection	terminal is positive.		
P06.05	of output	When the current bit is set to 1, output	0	0
	terminals	terminal is negative.		
		BIT1 BIT0		
		RO2 RO1		
		Setting range: 0~F		
P06.10	Switch on delay of RO1	0.000~50.000s	10.000s	0
P06.11	Switch off delay of RO1	0.000~50.000s	10.000s	0

Function code	Name	Detailed illustration of parameters	Default	Modify
P06.12	Switch on delay of RO2	0.000~50.000s	0.000s	0
P06.13	Switch off delay of RO2	0.000~50.000s	0.000s	0
P07 Group H	luman-Machine Int	terface		
P07.02	REV/JOG function selection	O: No function  1: Jogging running. Press QUICK/JOG to begin the jogging running.  2: Shift the display state by the shifting key. Press QUICK/JOG to shift the displayed function code from right to left.  3: Shift between forward rotations and reverse rotations. Press QUICK/JOG to shift the direction of the frequency commands. This function is only valid in the keypad commands channels.  4: Clear UP/DOWN settings. Press QUICK/JOG to clear the set value of UP/DOWN.  5: Coast to stop. Press REV/JOG to coast to stop.  6: Shift the running commands source. Press QUICK/JOG to shift the running commands source.  7: Quick commissioning mode (based on non-factory parameters)  Note: Press REV/JOG to shift between	6	•
		7: Quick commissioning mode (based on non-factory parameters)		

Function code	Name	Detailed illustration of parameters	Default	Modify
		inverter does not record the state after		
		shifting during powering off. The inverter		
		will run according to parameter P00.13		
		during next powering on.		
		When P07.02=6, set the shifting		
		sequence of running command channels.		
	[DE) ((100)   11	0: Keypad control→terminal control		
	REV/JOG the	→communication control		
P07.03	shifting sequence of running	1: Keypad control  →terminals control	1	0
	command	2: Keypad control←→communication		
	command	control		
		3: Terminals control←→communication		
		control		
		Select the stop function by STOP/RST.		
		STOP/RST is effective in any state for the		
		keypad reset.		
	STOP/RST	0: Only valid for the keypad control		
P07.04	stop function	1: Both valid for keypad and terminals	1	0
	Stop function	control		
		2: Both valid for keypad and		
		communication control		
		3: Valid for all control modes		
		When the inverter is configured with the		
P07.11		boost module, this function code displays		
	Boost module	the temperature of this module. This		
PU1.11	temperature	function code is valid only in the AC mode.		
		This function code is invalid in the PV		
		mode.		

Function code	Name	Detailed illustration of parameters	Default	Modify
		-20.0~120.0°		
P07.12	Converter module temperature	-20.0~120.0°		•
P07.15	MSB of inverter power consumption	Display the power used by the inverter.  Inverter power  consumption=P07.15*1000+P07.16		•
P07.16	LSB of inverter power consumption	Setting range of P07.15: 0~65535(*1000) Setting range of P07.16: 0.0~999.9 Unit: kWh		•
P07.27	Current fault type			•
P07.28	Previous fault type	0:No fault  1:IGBT U phase protection(OUt1)		•
P07.29	Previous 2 fault type	2:IGBT V phase protection(OUt2) 3:IGBT W phase protection(OUt3) 4:OC1		•
P07.30	Previous 3 fault type	5:OC2 6:OC3		•
P07.31	Previous 4 fault type	7:0V1 8:0V2		•
P07.32	Previous 5 fault type	9:OV3 10:UV		•
P07.57	Previous 6 fault type	11:Motor overload(OL1)  12:The inverter overload(OL2)  13:Input side phase loss(SPI)  14:Output side phase loss(SPO)  15: Overheat of the boost module (OH1)  16: Overheat fault of the inverter		•
P07.58	Previous 7 fault type			•
P07.59	Previous 8 fault type			•
P07.60	Previous 9 fault	module(OH2)		•

Function code	Name	Detailed illustration of parameters	Default	Modify
	type	17: External fault(EF)		
		18: 485 communication fault(CE)		
P07.61	Previous 10 fault	19:Current detection fault(ItE)		•
	type	20:Motor antotune fault(tE)		
P07.62	Previous 11 fault	21: EEPROM operation fault(EEP)		•
1 07.02	type	22: PID response offline fault(PIDE)		
P07.63	Previous 12 fault	23: Braking unit fault(bCE)		•
1 07.00	type	24: Running time arrival(END)		
P07.64	Previous 13 fault	25: Electrical overload(OL3)		
F07.04	type	26~31:Reserved		
P07.65	Previous 14 fault	32: Grounding short circuit fault 1(ETH1)		
F07.05	type	33: Grounding short circuit fault 2(ETH2)		
D07.00	Previous 15 fault	34: Speed deviation fault(dEu)		
P07.66	type	35: Maladjustment(STo)		
D07.07	Previous 16 fault	36:Underload fault(LL)		
P07.67	type	37: Hydraulic probe damage(tSF)		
D07.00	Previous 17 fault	38: PV reverse connection fault(PINV)		
P07.68	type	39: PV overcurrent(PVOC)		•
507.00	Previous 18 fault	40: PV overvoltage(PVOV)		
P07.69	type	41:PV undervoltage(PVLV)		•
	Previous 19 fault	42: Fault on communication with the boost		_
P07.70	type	module (E-422)		•
		43: Bus overvoltage detected on the boost		
		module (OV)		
D07.74	Previous 20 fault	Note: Faults 38~40 can be detected in		
P07.71	type	boost. The boost module stops working		•
		once after detecting a fault. The boost		
		module sends back the fault information to		

Function code	Name	Detailed illustration of parameters	Default	Modify
		the inverter module in the next data		
		sendback.		
		Alarms:		
		Weak light alarm (A-LS)		
		Underload alarm (A-LL)		
		Full water alarm (A-tF)		
		Water-empty alarm (A-tL)		
P08 Group E	nhanced function	s		
P08.28	Times of fault reset	0~10	5	0
P08.29	Interval time of automatic fault	0.1~3600.0s	10.0s	0
	reset			

# 6.2 Parameters of special functions

Functio n code	Name	Detailed illustration of parameters	Default	Modify
P11 Group F	rotective paramete	ers		
P11.00	Phase loss protection	0x000~0x011 LED ones: 0: Input phase loss software protection disabled 1: Input phase loss software protection enabled LED tens: 0: Output phase loss software protection disabled 1: Output phase loss software protection	Depend on model	0

Function code	Name	Detailed illustra	Default	Modify		
		LED hundreds:				
		Reserved				
		000~111				
	Frequency	0: Disable				
P11.01	decrease at	1: Enable			0	0
	sudden power loss	1. Lilable				
		Setting range: 0.00	Hz~P00.0	03/s		
		After the power los	s of the g	rid, the bus		
		voltage drops to the	e sudden	frequency		
		decrease point, the	e inverter l	pegin to		
		decrease the runni	ng freque	ncy at		
	Frequency	P11.02, to make th				
P11.02	decrease ratio at	power again. The returning power can			0.00Hz/s	0
	sudden power loss	maintain the bus vo	oltage to e	ensure a		
		rated running of the				
		recovery of power.				
		Voltage degree	220V	400V		
		Frequency				
		decrease point	260V	460V		
P15 Group	Special functions for	or PV inverters	I		II.	I
		0: Invalid				
		1: Enable				
	PV inverter	0 means the functi	on is inval	lid and the		0
P15.00	selection	group of paramete	rs cannot	be used	1	
		1 means the functi	on is enat	oled, and		
		P15 parameters ca	an be adju	sted		
B45.07	Vmpp voltage	0: Voltage reference	e			0
P15.01	reference	1: Max. power trac	king		1	

Function code	Name	Detailed illustration of parameters	Default	Modify
		0 means to apply voltage reference		
		mode. The reference is a fixed value and		
		given by P15.02.		
		1 means to apply the reference voltage		
		of Max. power tracking. The voltage is		
		changing until the system is stable.		
		Note: If terminal 43 is valid, the function		
		is invalid.		
		0.0~6553.5Vdc		
		If P15.01 is 0, the reference voltage is		
P15.02	Vmpp voltage keypad reference	given by P15.02. (During test, reference	250.0V	0
P15.02		pad reference voltage should be lower than PV input		O
		lower limit of frequency).		
		0.0~100.0% (100.0% corresponds to		
		P15.02)		
		If the ratio percentage of real voltage to		
		reference voltage, which is abs(bus		
		voltage-reference voltage)*100.0%/		
P15.03	PI control deviation	reference voltage, exceeds the deviation	0.0%	0
		limit of P15.03, PI adjustment is		
		available; otherwise, there is no PI		
		adjustment and the value is defaulted to		
		be 0.0%.		
		abs: absolute value		
	l la mantina musa i si si	P15.05~100.0% (100.0% corresponds to	-	
P15.04	Upper frequency	P00.03)	50	0
	of PI output	P15.04 is used to limit the Max. value of		

Function code	Name	Detailed illustration of parameters	Default	Modify
		target frequency, and 100.0%		
		corresponds to P00.03.		
		After PI adjustment, the target frequency		
		cannot exceed the upper limit.		
		0.0%~P15.04 (100.0% corresponds to		
		P00.03)		
		P15.05 is used to limit the Min. value of		
P15.05	Lower frequency	target frequency, and 100.0%	5	0
	of PI output	corresponds to P00.03.		
		After PI adjustment, the target frequency		
		cannot be less than the lower limit.		
		0.00~100.00		
		Proportion coefficient 1 of the target		
P15.06	KP1	frequency	5.00	0
		The bigger the value is, the stronger the		
		effect and faster the adjustment is.		
		0.00~100.00		
		Integral coefficient 1 of the target		
P15.07	KI1	frequency	5.00	0
		The bigger the value is, the stronger the		
		effect and faster the adjustment is.		
		0.00~100.00		
		Proportion coefficient 2 of the target		
P15.08	KP2	frequency	35.00	0
		The bigger the value is, the stronger the		
		effect and faster the adjustment is.		
P15.09	KI2	0.00~100.00	35.00	C
F 15.09	NIZ	Integral coefficient 2 of the target	35.00	

Function code	Name	Detailed illustration of parameters	Default	Modify
		frequency		
		The bigger the value is, the stronger the		
		effect and faster the adjustment is.		
		0.0~6553.5Vdc		
		If the absolute value of bus voltage		
P15.10	PI switching point	minus the reference value is bigger than	20.0V	0
P 15.10	Pr switching point	P15.10, it will switch to P15.08 and	20.00	
		P15.09; otherwise it is P15.06 and		
		P15.07.		
		0: Digital input of the water-level control		
		1: Al1(the water-level signal is input		
		through Al1, not supported currently)		
		2: Al2 (the water-level signal is input		
		through AI2)		
		3: Al3 (the water-level signal is input		
		through AI3)		
		If the function code is 0, the water-level		
		signal is controlled by the digital input.		
P15.11	Water level control	See 43 and 44 functions of S terminals in	0	0
		group P05 for detailed information. If the		
		full-water signal is valid, the system will		
		report the alarm (A-tF) and sleep after		
		the time of P15.14. During the alarm, the		
		full-water signal is invalid and the system		
		will clear the alarm after the time of		
		P15.15. If the empty-water signal is valid,		
		the system will report the alarm (A-tL)		
		and sleep after the time of P15.16.		

Function code	Name	Detailed illustration of parameters	Default	Modify
		During the alarm, the empty -water signal		
		is invalid and the system will clear the		
		alarm after the time of P15.17.		
		If the function code is 1~3, it is the		
		reference of water-level control analog		
		signal. For details, see P15.12 and		
		P12.13.		
		0.0~100.0%		
		This code is valid when P15.11 water		
		level control is based on analog input. If		
		the detected water level control analog		
		signal is less than the water level		
		threshold P15.12 and keeps in the state		
		after the delay time P15.14, the system		
		reports A-tF and sleeps.		
		If the delay time is not reached, the		
	Full-water level	signal is bigger than the water level		
P15.12	threshold	threshold, the time will be cleared	25.0%	0
	unosnoid	automatically. When the measured water		
		level control analog signal is less than		
		the water level threshold, the delay time		
		will be counted again.		
		0 is full water and 1 is no water.		
		During the full-water alarm, if the		
		detected water level signal is higher than		
		the threshold of P15.12 and the delay		
		counts, the alarm is cleared after the		
		time set by P15.15 is reached in this		

Function code	Name	Detailed illustration of parameters	Default	Modify
		continuous state continues. During the		
		non-continuous application, the delay		
		timing will clear automatically.		
		0.0~100.0%		
		This code is valid when P15.11 water		
		level control is based on analog input.		
		If the detected water level control analog		
		signal is greater than the water level		
		threshold P15.13 and keeps in the state		
		after the delay time P15.16, the system		
		reports A- tL and sleeps. If the delay time		
		is not reached (that means		
		non-continuous), the delay time is		
	Empty-water level	automatically cleared. When the	75.0%	
P15.13		detected water level control analog		0
	unesnoid	signal is less than the water level		
		threshold, the delay counts.		
		During the empty-water alarm, if the		
		detected water level control analog		
		signal is less than the water level		
		threshold P15.13 and delay counts, the		
		empty-water alarm is cleared after the		
		delay time set by P15.17 in this		
		continous state. In the non-continuous		
		state, the delay time is automatically		
		cleared.		
D45.44	Full water delice	0~10000s	-	
P15.14	Full water delay	Time setting of full water delay (This	5s	0

Function code	Name	Detailed illustration of parameters	Default	Modify
		function code is still valid when the digital		
		indicates the full-water signal.)		
		0~10000s		
		Time setting of wake-up delay in		
P15.15	Wake-up delay in full water state	full-water state (This function code is still	20s	0
	Tuli water state	valid when the digital indicates the		
		full-water signal.)		
		0~10000s		
D45.40	E	Time setting of empty-water delay (This	<b>.</b>	0
P15.16	Empty-water delay	function code is still valid when the digital	5s	0
		indicates the empty-water signal.)		
	Wake-up delay in empty-water state	0~10000s		
		Time setting of wake-up delay in		
P15.17		empty-water state (This function code is	20s	0
		still valid when the digital indicates the		
		empty-water signal.)		
		0.0~100.0%		
D. 5.40	Hydraulic probe	0.0%: Invalid. If it is not 0.0%, when the		0
P15.18	damage	signal is longer than P15.18, it will report	0.0%	Ü
		tSF fault directly and stop.		
		0.0~3600.0s		
		Delay time of weak light		
		If the output frequency is less than or		
D45 00	Delay time of weak	equal to the lower limit of PI output	100.0-	0
P15.23	light	frequency and the state lasts for the set	100.0s	
		value, it will report A-LS and sleep. If the		
		state is not continuous, the delay		
		counting will be cleared automatically.		

Function code	Name	Detailed illustration of parameters	Default	Modify
		Note: If the bus voltage is lower than the		
		undervoltage point or the PV voltage is		
		lower than 70V, it will report the weak		
		light alarm without any delay time.		
		If P15.32=0, the system will switch to the		
		power frequency input when the light is		
		weak.		
		0.0~3600.0s		
		Delay time of wake-up at weak light		
	5	If the weak light alarm is reported, after		
P15.24	Delay time of wake-up at weak light	the delay time of wake-up, the alarm will	300.0s	0
P 15.24		be cleared and it will run again.	300.08	0
		When P15.32=0, if the PV voltage is		
		higher than P15.34, after the delay time,		
		it will switch to PV input mode.		
P15.25	Initial reference voltage display	0.0~2000.0V	0	•
		0.00~1.00		
		This function code is used to set the		
		minimum voltage reference during		
		maximum power tracking. Min. voltage		
	Min. voltage	reference during max. power tracking =		
P15.26	reference during	Solar cell panel open-circuit voltage *	0.70	0
P15.26	max. power	P15.26. Solar cell panel open-circuit	0.70	O
	tracking	voltage = P15.25+ P15.28		
		Track the maximum power in the range		
		of Min. voltage reference~P15.27.		
		P15.27 must be greater than Min.		
		voltage reference. The less the		

Function code	Name		Detailed ill	ustration of p	arameters		Default	Modify
		di	fference, th	e faster the tra	cking is. Th	е		
		m	aximum vo	Itage needs to	be in the			
		ra	nge. P15.2	6 and P15.27	can be			
		ac	djusted acc	ording to site o	peration.			
		М	in. voltage	reference duri	ng max.			
		рс	ower trackin	ıg~P15.31				
		Va	alid in MPP	T Max. tracking	g voltage, th	e		
	Max. voltage	tra	acked max.	voltage				
	reference during	TI	ne default v	alue depends	on model.			
P15.27	max. power		Model	Max. voltage reference	Max. Vmppt		400.0V	0
	tracking		-G1	400	400			
			-G2	400	400			
			-G3	750	750			
		0.	0~200.0V					
	Adjustment of	М	PPT begins	s to change fro	m the			
P15.28	initial reference	re	ference vol	tage			5.0V	0
	voltage	Initial reference voltage =PV						
		VC	ltage-P15.	28				
		0.	0~10.0s					
		W	hen P15.29	9 is set to 0.0,	the automat	ic		
		ac	djustment is	invalid.				
	Adjustment of	lf	it is not 0.0	, the upper and	lower limits	3		
P15.29	upper and lower	of	Vmppt will	be adjusted a	utomatically		1.0s	0
	limit time of Vmppt	at	the inveral	set by P15.29	. The mediu	m		
		va	alue is the c	urrent PV volt	age and the			
		lir	nit is P15.3	0:				
		М	aximum/Mi	nimum referen	ce			

Function code	Name	Detailed illustration of parameters	Default	Modify
		voltage=Current PV voltge±P15.30 and it		
		will update to P15.26 and P15.27 at the		
		same time.		
	Adjustment of	5.0~100.0V		
P15.30	upper and lower	Adjustment of the upper and lower limits	30.0V	0
	limits of Vmppt	rajustinent er tile apper and lewer innite		
		P15.27~6553.5V		Į.
		The upper limit cannot exceed the		
		P15.28 when Vmppt is the maximum		
		value.		
	Max. value of Vmppt	During the maximum power tracking, the		
P15.31		upper limit of the solar cell panel	400.0V	0
		reference voltage will not exceed the		
		value set by P15.31. The factory value		
		depends on the model. By default, the		
		value for the -4 models is 750V and the		
		value for other models is 400V.		
		0: Automatic shift		
		1: Power frequency input		
		2: PV input		
		If the value is 0, the system will switch		
	PV input and	between PV input and power frequency		
P15.32		input according to the detected PV	2	0
P15.32	power frequency	voltage and threshold;	2	
	input selection	If the value is 1, the system will force to		
		switch to power frequency input;		
		If the value is 2, the system will force to		
		switch to PV input.		
		Note: When the terminal input 42 is		

Function code	Name	Detailed illustration of parameters	Default	Modify
		valid, the function code will be invalid.		
		0.0V~P15.34		
		If PV voltage is lower than the threshold		
		or the light is weak, it can switch to		
		power frequency input through the relay		
	Threshold to	output.		
P15.33	switch to power	If the value is 0, it is invalid.	70.0V	0
	frequency input	For inverters without the boost module,		
		the switching point voltage is determined		
		by the external voltage detection circuit.		
		For inverters with the boost module, the		
		switching point voltage is 70V.		
		P15.33~400.0V		
	Threshold to	If PV voltage is greater than the		
		threshold, it can switch to PV input		
		through the relay output after the time set		
P15.34		by P15.24. To prevent frequent	100.0V	0
	switch to PV input	switching, this threshold must be greater		
		than P15.33.		
		If the value is 0.0, it is invalid.		
		The default value depends on model.		
		The pump flow is $Q_N$ if the pump runs		
P15.35	Rated pump flow	at the rated pump frequency and rated	0.0	0
		lift. Unit: cubic meter/hour.		
		The pump lift is $H_N$ if the pump runs at		
P15.36	Rated pump lift	the rated frequency and rated current.	0.0	0
		Unit: meter		
P15.37	Voltage setting at	When the PV voltage is less than the	70.0	0

Function code	Name	Detailed illustrati	on of parameters	Default	Modify
	PV undervoltage point	preset voltage, the s	,		
	ропп	PV undervoltage (UV) fault.  The default value depends on the model			
		Model	PV UV point		
		-G1	140V		
		-G2	140V		
		-G3	240V		
		Setting range: 0.0~4	00.00		
		This function code is provided for users			
		to change models. For example, if the			
			odel -4 (default after		
		factory delivery) as i	model -2, P15.39		
		must be set to 2.			
P15.39	Model	0: -G1 220V; single-phase input; single- phase output		0	
		1: -G2 220V; single-phase input; three-			0
		phase output	pridoo iripat, tiiioo		
		2: -G3 380V; three-	phase input; three-		
		phase output			
		Setting range: 0~3			
P17 Group S	State viewing	•			
P17.38	Current of the	It is the current of th	e main winding when	0.0A	•

Function code	Name	Detailed illustration of parameters	Default	Modify
main winding		applying capacitance-removing to control		
	the single phase motor.			
		0.00~100.00A		
		It is the current of the secondary winding		
P17.39	Current of the	when applying capacitance-removing to	0.0A	
P17.39	secondary winding	control the single phase motor.	0.0A	
		0.00~100.00A		
P18 Group	State viewing spe	ecial for solar converters		
	D)/(	MPPT is implemented at the converter		
P18.00	PV reference	side. This value is determined at the		•
	voltage	converter side.		
D40.04	Current PV	It is transferred from the boost module or		
P18.01	voltage equal to the bus voltage.			
	Display of MPPT min. reference voltage	The value displays the minimum voltage		
P18.02		reference during maximum power		
P 10.02		tracking. It equals the solar cell panel		
		open-circuit voltage multiplied P15.26.		
	0	It is transferred from the boost module.		
P18.04	Current inductive current	This function code is valid only in AC		•
	current	mode and invalid in PV mode.		
P18.07	PV input power	Reserved. Unit: kW		•
P18.08	P18.08 Previous PV input power Reserved			•
P18.09	P18.09 Previous PV voltage Reserved			•
	Device	0x00~0x11		
P18.10	configuration	configuration Ones on LED		•
	display	0: PV power supply		

Function code	Name	Detailed illustration of parameters	Default	Modify
		1: AC grid power supply		
		Tens on LED		
		0: Detection indicates the system		
		contains the boost module.		
		1: Detection indicates the system does		
		not contain the boost module.		
P18.11	Current pump flow	Unit: cubic meter/hour	0.0	•
P18.12	Current pump lift	Unit: meter	0.0	•
P18.13	MSBs in total pump flow	i significant bits (MSBs) in the total pump		•
P18.14	LSBs in total pump flow	This function code displays the 16 least significant bits (LSBs) in the total pump flow. Unit: cubic meter. Total pump flow = P18.13*65535+P18.14	0.0	•
P18.15 Total pump flow resetting pump flow. P18.13 accumulate the flow the resetting succession.		Setting this value to 1 can reset the total pump flow. P18.13 and P18.14 will accumulate the flow after resetting. After the resetting succeeds, P18.15 is automatically set to 0.	0	©
P19 Group V	oltage boost (conv	erter module communicates with boost	module	
through 485)			1	1
P19.00	Boost voltage loop KP	0.000~65.535	0.500	0
P19.01	Boost voltage loop KI	0.000~65.535		0
P19.02	Boost current loop KP	0.000~65.535	0.010	0
P19.03	Boost current loop	0.000~65.535	0.010	0

Function code	Name	Detailed illustration of parameters	Default	Modify
	KI			
P19.04	Upper limit of the output current of boost voltage loop	Upper limit output of mppt voltage loop PI, upper limit of the boost current loop reference current P19.05~15.0A	12.0A	0
P19.06	This function code is set to the bus reference voltage at PV input when the system contains the boost module. By		350.0V	0
P19.07 Boost voltage loop KP1		If the difference between the bus reference voltage and actual bus voltage is greater than 20V, the boost voltage loop uses this group PI parameter.  Otherwise, the boost voltage loop uses the first group PI parameter.  Setting range: 0.000~65.535	0.500	0
P19.08	If the difference between the bus reference voltage and actual bus voltage is greater than 20V, the boost voltage		0.080	0
P19.10	P19.10 Boost software version Once being powered, the boost module sends its version information to the		0.00	•

Function code	Name	Detailed illustration of parameters	Default	Modify
		converter module.		

#### Note:

- The time when the pump inverter operated to the lower limit of PI output frequency after inverter start-up is determined by the ACC time.
- Delay time counting follows the rules if multiple fault conditions are met simutaneously: For example, if all fault conditions of weak light, full water, and underload are met at the same time, the inverter will count the delay time for each fault independently. If the delay time of a fault is reached, the fault is reported. The delay time counting of the other two faults keeps. If the reported fault is resolved but the conditions of the other two faults persist, the delay time counting of the other two faults continues. If a fault condition is not met during counting, the delay time of this fault is cleared.

# 7 Fault diagnosis and solution

Do as follows after the inverter encounters a fault:

- Check to ensure there is nothing wrong with the keypad. If not, please contact with the local OUR office.
- 2. If there is nothing wrong, please check P07 and ensure the corresponding recorded fault parameters to confirm the real state when the current fault occurs by all parameters.
- 3. See the following table for detailed solution and check the corresponding abnormal state.
- 4. Eliminate the fault and ask for relative help.
- 5. Check to eliminate the fault and carry out fault reset to run the inverter.

Fault code	Fault type	Possible cause	Solutions
OUt1	IGBT U	The acceleration is too fast.	
OUt2	IGBT V	This phase IGBT is damaged internally.	Increase the acceleration
OUt3	IGBT W	3. Interference causes misoperation. 4. The drive wire is connected improperly. 5. The load transients or is abnormal. 6. The grounding is short circuited.	time.  2. Change the power unit.  3. Check the drive wire.  4. Check whether the peripheral equipment has strong interference sources.
OV1	Overvoltage when acceleration		Check the input power.     Check if the DEC time of the load is too short or the inverter.
OV2	Overvoltage when deceleration	The input voltage is abnormal.     There is large energy feedback.     No braking components.     Braking energy is not open.	starts during the rotation of the motor or it needs to increase th
OV3	Overvoltage when constant speed running		energy consumption components. 3. Install the braking components. 4. Check the setting of relative function codes.
OC1	Overcurrent when acceleration	The acceleration or deceleration is too fast.     The voltage of the grid is.	Increase the ACC time.     Check the input power.     Select the inverter with a
OC2	Overcurrent when deceleration	<ul><li>2. The voltage of the grid is too low.</li><li>3. The power of the inverter is</li></ul>	larger power.  4. Check if the load is short

Fault code	Fault type	Possible cause	Solutions
OC3	Overcurrent when constant speed running	too low. 4. The load transients or is abnormal. 5. The grounding is short circuited or the output is phase loss. 6. There is strong external interference. 7. The overvoltage stall	circuited (the grounding short circuited or the wire short circuited) or the rotation is not smooth.  5. Check the output configuration.  6. Check if there is strong interference.  7. Check the setting of relative
		protection is not open.	function codes.
UV		The voltage of the power supply is too low.	Check the input power of the supply line.
	Bus undervoltage	2. The overvoltage stall	2. Check the setting of relative
		protection is not open.	function codes.
OL1		The voltage of the power	Check the power of the supply
	Motor overload	supply is too low.	line.
		The motor setting rated	Reset the rated current of the
		current is incorrect.	motor.
		3. The motor stall or load	3. Check the load and adjust the
		transients is too strong.	torque lift.
OL2		<ol> <li>The acceleration is too fast.</li> <li>The rotating motor is reset.</li> <li>The voltage of the power</li> </ol>	Increase the ACC time.     Avoid the restarting after stopping.
	Inverter overload	supply is too low.	3. Check the power of the supply line.
		4. The load is too heavy.	Select an inverter with bigger
		5. The motor power is too	power.
		small.	<ol><li>Select a proper motor.</li></ol>
SPI	Input phase loss	Phase loss or fluctuation of	Check input power.
	input phase loss	input R,S,T	Check installation distribution.
SPO	Output phase loss	U,V,W phase loss output (or serious asymmetrical three phase of the load)	Check the output distribution.     Check the motor and cable.
OH1	Rectifier overheat	1. Air duct jam or fan damage	1. Dredge the wind channel or

Fault code	Fault type	Possible cause	Solutions
OH2	IGBT overheat	Ambient temperature is too high.     The time of overload running is too long.	change the fan.  2. Decrease the environment temperature.
EF	External fault	SI external fault input terminals action	Check the external device input.
CE	Communication error	1. The baud rate setting is incorrect. 2. Fault occurs to the communication wiring. 3. The communication address is wrong. 4. There is strong interference to the communication.	Set proper baud rate.     Check the communication connection distribution     Set proper communication address.     Change or replace the connection distribution or improve the anti-interference capability.
ItE	Current detection fault	The connection of the control board is not good.     Assistant power is bad     Hall components is broken     The magnifying circuit is abnormal.	Check the connector and repatch.     Change the Hall.     Change the main control panel.
tΕ	Autotuning fault	The motor capacity does not comply with the inverter capability.     The rated parameter of the motor is not set correctly.     The offset between the parameters from autotune and the standard parameter is huge     Autotune overtime	1. Change the inverter mode. 2. Set the rated parameter according to the motor name plate. 3. Empty the motor load. 4. Check the motor connection and set the parameter. 5. Check if the upper limit frequency is above 2/3 of the rated frequency.
EEP	EEPROM fault	Error of controlling the write and read of the parameters     Damage to EEPROM	Press STOP/RST to reset.     Change the main control panel.
PIDE	PID feedback fault	PID feedback is offline.	Check the PID feedback signal

Fault code	Fault type	Possible cause	Solutions
		The PID feedback source disappears.	Check the PID feedback source.
END	Time arrival of factory setting	The actual running time of the inverter is above the internal setting running time.	Ask for the supplier and adjust the setting running time.
OL3	Electrical overload	The inverter will report overload pre-alarm according to the set value.	Check the load and the overload pre-alarm point.
ETH1	Grounding short circuit fault 1	The grounding of the inverter output terminal is short	Check whether the motor wiring
ETH2	Grounding short circuit fault 2	circuited. The current detection circuit is faulty. The actual motor power sharply differs from the inverter power.	is proper. Change the Hall. Change the main control panel. Set motor parameters correctly.
dEu	Velocity deviation fault	The load is too heavy or stalled.	Check the load and ensure it is normal. Increase the detection time.     Check whether the control parameters are normal.
STo	Maladjustment fault	The control parameters of the synchronous motors not set properly.     The autotuning parameter is not correct.     The inverter is not connected to the motor.	Check the load and ensure it is normal.     Check whether the control parameter is set properly or not.     Increase the maladjustment detection time.
LL	Electronic underload fault	The inverter will report the underload pre-alarm according to the set value.	Check the load and the underload pre-alarm point.
tSF	Hydraulic probe damage	Hydraulic probe damage	Change the damaged hydraulic probe.

Fault code	Fault type	Possible cause	Solutions
PINV	PV reverse connection fault	Incorrect PV wiring	Change the wiring direction of the positive and negative terminals and connect the cables again.
PVOC	PV overcurrent	1. The acceleration or deceleration is too fast. 2. The inverter power is too low. 3. The load transients or is abnormal. 4. The grounding is short circuited.	Increase the ACC or DCC time.     Select the inverter with a larger power.     Check if the load is short circuited (the grounding short circuited or the wire short circuited) or the rotation is not smooth.
PVOV	PV overvoltage	The solar cell panel input voltage is too high.     Model -4 is set as another model.	Reduce the number of solar cell panels that are wired in series.     Check and reset the model.
PVLV	PV undervoltage	The power of the solar cell panel series is too low or it is cloudy and rainy weather.     The motor start-up current is too high.	Increase the number of solar cell panels or perform the test in the normal sun light.     Change the motor.
E-422	Fault on communication with boost module 422	Improper contact with the communication cables	Check the four communication cables of 422 and ensure that they are connected properly.
OV	Bus overvoltage detected at the boost module side	The sun light changes suddenly.	Adjust the boost PI parameters. Enlarge the values of P19.07 and P19.08.
A-LS	Weak light alarm	The sun light is weak or the solar cell panel configuration is insufficient.	The equipment automatically runs when the light becomes strong. Check whether the solar cell

Fault code	Fault type	Possible cause	Solutions
			panel configuration is proper.
A-LL	Underload alarm	The reservoir is empty.	Check the reservoir.
A-tF	Full-water alarm	The reservoir is full.	If the user has set the full-water alarm function, the equipment automatically stops when the full-water alarm time reaches the specified time. In this situation, the user does not need to perform any operation.  Otherwise, check whether terminals are wired incorrectly.
A-tL	Empty-water alarm	The reservoir is empty.	If the user has set the empty-water alarm function, the equipment automatically stops when the empty-water alarm time reaches the specified time. In this situation, the user does not need to perform any operation. Otherwise, check whether terminals are wired incorrectly.

## Appendix E Further information

## E.1 Product and service inquiries

Address any inquiries about the product to your local Our offices, quoting the type designation and serial number of the unit in question. A listing of OUR sales, support and service contacts can be found by navigating to <u>our web</u>.

#### E.2 Feedback of OUR Inverters manuals

Your comments on our manuals are welcome. Go to <u>our web</u> and select *Online* Feedback of Contact Us.

#### E.3 Document library on the Internet

You can find manuals and other product documents in PDF format on the Internet. Go to <u>our\_web</u> and select *Service and Support* of *Document Download*.

### Maintenance Bond

- 1) The warranty period for the product is eighteen months (subject to the body barcode information). During the warranty period, under the circumstances of normal use in line with the operating instruction, whether failure or damages to the products happens, our company shall be responsible for free maintenance.
- 2) During the warranty period, a certain amount of maintenance costs shall be collected whether the damages are caused by the following reasons:
  - A. Machine breakdown caused by the mistake in using and by the repairing and transformation without permission;
  - B. Machine breakdown caused by fire, flood, abnormal voltage, other natural disasters and secondary disasters, etc;
  - C. Hardware damages caused by man-caused falling off and transportation;
  - D. Machine breakdown caused by the handling without complying with the user's manual provided by our company;
  - E. Failure and damages caused by the trouble other than the machine (for instance, the external device factors);
- In case of failure or damages to the products, please fill in each item in the Product Warranty Card correctly and in detail.
- 4) The collection of the charges to the maintenance costs shall be in accordance with the latest adjustment Maintenance Price List issued by our company.
- 5) In general cases, the warranty card shall not be reissued, so please be sure to take care of the card, and show it to the maintenance personnel for warranty repair.
- 6) Whether there are any questions during the process of service, please contact our agent or us in time.
- 7) Our company reserves the right of interpretation of the bond.

# **Product Warranty Card**

	Address:		
Customer information	Name:	Contact person:	
	Postal code:	Contact number:	
Product information	Body barcode (pasted here):		
	Name of the agent:		
	(maintenance time and content)		
Failure information			
	maintenance personnel:		